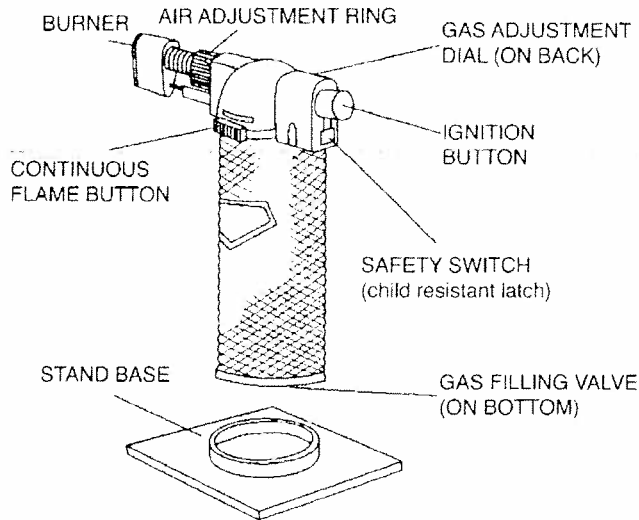


SO-5010

**WARNING - KEPP OUT OF REACH OF CHILDREN
EXTREMELY FLAMMABLE CONTENTS UNDER PRESSURE**

Do not work in enclosed spaces nor use near spark or open flame; maintain good ventilation. Wear Eye Protection equipment. Avoid breathing welding /soldering fumes. Do not puncture or incinerate. Assembly and adjustment made in the factory shall not be modified. It can be dangerous to try to dismantle the Micro Torch. Do not drop the Micro Torch as the unit might be damaged and ceramic could be broken. Do not attempt to repair or use the Micro Torch which shows any damage. Never store at temperature above 40°C/105°F or expose to prolonged sunlight. Follows Refilling Procedure to avoid serious accident. Ignite away from face and clothing. Please note that butane flame may be barely visible in certain lighting conditions. Allows the Micro Torch to cool down before storing. Ensure flame is extinguished after each use.



FILLING THE GAS CANISTER

The Roburn Micro Torch MT-770 uses standard butane fuel. Fill the torch in a well-ventilated room, away from any open flame.

- Turn the torch off and make sure the flame is out.
- Let the torch cool at least 5 minutes before filling the cylinder.
- Hold the torch upside down and insert the can's nozzle into the Gas Filling Valve.
- Press the nozzle into the valve to release the gas. Once the gas begins to seep out around the edge of the nozzle, the torch is full and you should remove the can.

DANGER-EXTREMELY FLAMMABLE. CONTENTS UNDER PRESSURE

Contains flammable gas under pressure. Do not use near sparks or open flame. Do not puncture or incinerate container or store at temperatures above 120°F. Keep out of the reach of children

Ø x H x W	36mmx137mmx101mm
TEMPERATURE	1300°C/2450°F
TEMP (SOLDERING IRON)	200~450°C / 390~840°F
VOLUME	22 ml
BURNING TIME	45 ~ 65 minute

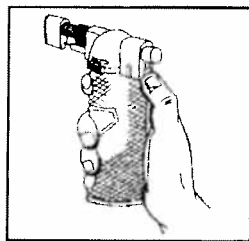


FIGURE 1

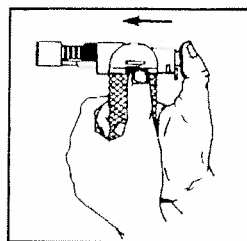


FIGURE 2



1. Center the **Gas Adjustment Dial** Between the (-) and (+) signs.
2. Rotate the **Air Adjustment Ring** to half expose the air holes.
3. Using your thumb, pull down the **Safety Switch**. (see Figure 1)
4. To Light the Torch:
 - Hold the torch in your hand and, using your thumb, press and hold down the **Ignition Button**. (It may take two or three tries before the torch ignites. Each attempt will require pulling down the **Safety Switch**, then pressing the **Ignition Button** again.) For a Constant Flame: Before releasing the ignition
 - button, press the **Continuous Flame Button** with a finger or thumb of your free hand. (see Figure 2) To adjust the intensity of the flame, use the **Gas Adjustment Dial** and the **Air Adjustment Ring**.
 - To turn the torch off, press the **Ignition Button** to release the **Continuous Flame Button**. This will cut off the gas supply and extinguish the flame.
5. Extinguish the flame.